

## SOP for 81306 (disassembly)

Step 1. Take off #20 Handle



Step 2. Take off #27-1 Retainer Ring , and then take off #27 Pin & #26 Trigger Set.



Step 3. Take off #35 Screw with a screwdriver & #34 Air Inlet with a socket



Step 4. Take off #31 Valve Spring , #30 Air Inlet Shaft , #29 PU Washer , and #24 Air Adjustment Shaft.



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Step 5. Knock out #25 Spring Pin with a hammer and a pin.



Step 6. Take off #22 Speed Shaft



Step 7. Loosen #11 Screw ( total 3pcs) with #37 Hex Key, then take off #10 Datum Seat & #12 Scale Ring.



Step 8. Loosen each #16 Screw with #36 L-Type Wrench, then take off each #17 Triangular Blade.



Step 9. Fix #19 Houshing with a vise and blow #13 Connect Nut with a heat gun to dissolve the glue on #13. Then, #13 can be taken off.



Step 10. Pull out Rotor assembly (#1~#9 + #18) after #13 is taken off.



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Step 11. Knock out #5 Rotor from #9 Ball Bearing with a pin and a hammer. Then, #4 Cylinder and #6 Rotor Blade can be taken off.



Step 12. Fix #5 Rotor with a vise and blow #18 Arbor Shaft with a heat gun to dissolve the glue on the thread of #5. Then, take off #18 with a 12mm wrench.

